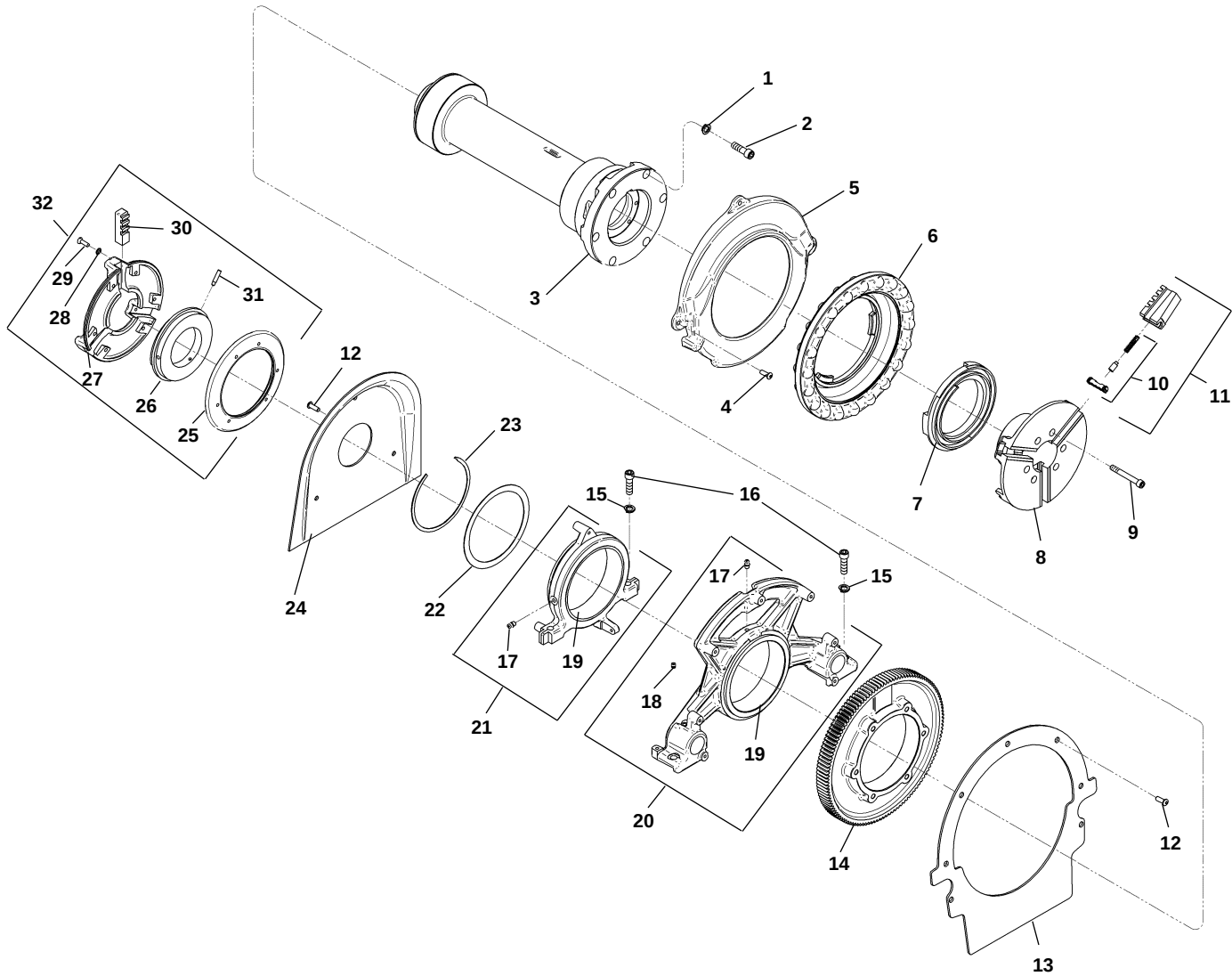


Drive Shaft Assembly



**NOTE: Order parts by Catalog Number only.
DO NOT order by Reference Number.**

Ref. No.	Catalog No.	Description	Ref. No.	Catalog No.	Description
1	40930	Washer, Lock $\frac{3}{8}$ "	18	40910	Set Screw $\frac{1}{4}$ " - 20 x $\frac{3}{16}$ " (4)
2	46475	Screw, Soc. Hd. $\frac{3}{8}$ " - 16 x $1\frac{1}{4}$ "	19	93957	Spindle Bearing (2)
3	96427	Drive Shaft	20	94027	Front Bracket Assembly
4	94332	Screw, Button Head $\frac{1}{4}$ " - 20 x $\frac{3}{16}$ " (9)	21	94037	Rear Bracket Assembly
5	96407	Front Cover	22	94392	Thrust Washer
6	96422	Handwheel	23	94397	Retaining Ring
7	43450	Scroll	24	96487	Rear Cover
8	43440	Chuck Cap	25	43740	Back Plate
9	45295	Screw, $\frac{1}{16}$ " - 18 x $2\frac{3}{4}$ " (6)		19356	Back Plate - Europe
10	44715	Insert Set	26	44095	Scroll
11	44090	Front Jaw (4)	27	43735	Centering Head
12	94337	Screw, Button Head $\frac{1}{4}$ " - 20 x $\frac{3}{16}$ " (7)		19346	Centering Head - Europe
13	94072	Front Plate	28	40270	Lock Washer (6)
14	96417	Drive Gear	29	46790	Screw, #12-24 x $\frac{3}{16}$ " (6)
15	40930	Washer, Lock $\frac{3}{8}$ " (4)	30	46500	Centering Jaw (3)
16	46745	Screw, $\frac{3}{16}$ " - 16 x $1\frac{1}{4}$ " (4)	31	45260	Step Pin (3)
17	46860	Grease Fitting (2)	32	44165	Centering Head Assembly